

2212/5

HSSE

Izquierda
a gauche / lefthand

Tr
DIN 103

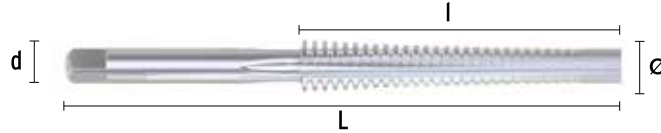


Tol.
7H



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 2-8	○ 1-5									● 2-6							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	l mm	∠ mm	d mm
10	2,00	110	63	5,50	7,0
10	3,00	125	75	5,50	7,0
12	3,00	165	111	6,20	8,0
14	3,00	140	85	8,00	10,0
14	4,00	170	112	8,00	10,0
16	4,00	180	116	9,00	11,0
18	4,00	190	120	9,00	12,0

Ø	P	L mm	l mm	∠ mm	d mm
20	4,00	200	124	11,00	14,0
22	5,00	235	155	12,00	16,0
24	5,00	245	160	14,50	18,0
26	5,00	255	165	16,00	20,0
28	5,00	265	170	18,00	22,0
30	6,00	290	185	18,00	22,0
32	6,00	300	191	20,00	25,0